



Dart Aerospace Ltd.
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D412-760-011
Job Sheet 184366



007445

Part No: D412-760-011

Job Qty: 5 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	5 pcs	10/26/18	10/26/18	0.00	0.00	Packaging1-4		
120	QC	5 pcs	10/26/18	10/26/18	0.00	0.00	QC4		
130	Packaging	5 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2		
135	DC	5 pcs	10/26/18	10/26/18	0.00	0.00	DC		
140	QC21-FG	5 Ea	10/26/18	10/26/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-760-011 Location:FG049
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1	Cabin Floor Protector	5 Ea (1 ea)	90-Start up Operation	5144334
D3574-2	Cabin Floor Protector	5 Ea (1 ea)	90-Start up Operation	5144353
D3575-1	Cargo Floor Protector	5 Ea (1 ea)	90-Start up Operation	5118054
D3575-2	Cargo Floor Protector	5 Ea (1 ea)	90-Start up Operation	5118060
D3580-1	Joggle Bracket	30 Ea (6 ea)	90-Start up Operation	5119790
D3628-1	Washer, Cupped	70 Ea (14 ea)	90-Start up Operation	5083327x36
D3628-3	Cupped Washer	30 Ea (6 ea)	90-Start up Operation	5022892
MS24694-S100	Flat Head Screw	30 Ea (6 ea)	90-Start up Operation	5118187
MS24694-S54	Screw	70 Ea (14 ea)	90-Start up Operation	5118346
NAS1149D0363J	Washer	140 Ea (28 ea)	90-Start up Operation	5107282
NAS1149D0463J	Washer	60 Ea (12 ea)	90-Start up Operation	5135804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3574-1	5	0	0
	D3574-2	5	0	0
	D3575-1	5	0	0
	D3575-2	5	1	0
	D3580-1	30	40	0
	D3628-1	70	432	0
	D3628-3	30	351	0
	MS24694-S100	30	41	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

MS24694-S54	70	36	0
NAS1149D0363J	140	1,829	0
NAS1149D0463J	60	5,513	0

Part Specifications

Specifications could not be found.

Plex 10/9/18 7:40 AM Dart.lajeunesse.marie



Container No: S145142



Part: D412-760-011

Job No: 184366

Serial No/Batch: S145142

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 2, FAA STC SR02492NY 10/09/13, EASA

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WORK ORDER NON-CONFORMANCE / UPDATE

Date: _____

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
OTHER : ☐					